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O00011 (Gravure Microtechniques)

(CN HAAS)

(T01 FRAISE A GRAVER DIA=4 A 90 DEGRES)

N1 G90 G99 G80 G40

N2 G54 (DECALAGE ORIGINE)

N3 G0 G53 Z0

N4 T01 M6 (GRAVURE= MICROTECHNIQUES)

N5 S4000 M3

N6 G0 X3.022 Y-12.75 M8

N7 G43 H01 Z1.

N8 G1 Z-0.25 F25

N9 Y-7.25 F150

N10 X4.397 Y-12.597

N11 X5.772 Y-7.25

N12 Y-12.75

N13 G0 Z1.

N14 X7.697 Y-7.25

N15 G1 Z-0.25 F25

N16 Y-12.75 F150

N17 G0 Z1.

N18 X12.219 Y-8.472

N19 G1 Z-0.25 F25

N20 G3 X11.409 Y-7.298 R1.469 F150

N21 G3 X11.205 Y-7.25 R0.458

N22 G1 X10.855

N23 G3 X10.552 Y-7.365 R0.458

N24 G3 X9.622 Y-9.389 R2.75

N25 G1 Y-10.611

N26 G3 X10.552 Y-12.635 R2.75

N27 G3 X10.855 Y-12.75 R0.458

N28 G1 X11.205

N29 G3 X11.409 Y-12.702 R0.458

N30 G3 X12.219 Y-11.528 R1.469

N31 G0 Z1.

N32 X13.594 Y-12.75

N33 G1 Z-0.25 F25

N34 Y-7.25 F150

N35 X15.122

N36 G2 X16.038 Y-8.167 R0.917

N37 G1 Y-8.931

N38 G2 X15.122 Y-9.847 R0.917

N39 G1 X13.594

N40 X14.816

N41 X16.038 Y-12.75
N42 G0 Z1.
N43 X18.647 Y-7.25
N44 G1 Z-0.25 F25
N45 G3 X18.344 Y-7.365 R0.458 F150
N46 G3 X17.413 Y-9.389 R2.75
N47 G1 Y-10.611
N48 G3 X18.344 Y-12.635 R2.75
N49 G3 X18.647 Y-12.75 R0.458
N50 G1 X18.929
N51 G3 X19.233 Y-12.635 R0.458
N52 G3 X20.163 Y-10.611 R2.75
N53 G1 Y-9.389
N54 G3 X19.233 Y-7.365 R2.75
N55 G3 X18.929 Y-7.25 R0.458
N56 G1 X18.647
N57 G0 Z1.
N58 X21.538
N59 G1 Z-0.25 F25
N60 X23.983 F150
N61 X22.76
N62 Y-12.75
N63 G0 Z1.
N64 X27.497 Y-7.25
N65 G1 Z-0.25 F25
N66 X25.358 F150
N67 Y-9.847
N68 X26.58
N69 X25.358
N70 Y-12.75
N71 X27.497
N72 G0 Z1.
N73 X31.469 Y-8.472
N74 G1 Z-0.25 F25
N75 G3 X30.659 Y-7.298 R1.469 F150
N76 G3 X30.455 Y-7.25 R0.458
N77 G1 X30.105
N78 G3 X29.802 Y-7.365 R0.458
N79 G3 X28.872 Y-9.389 R2.75
N80 G1 Y-10.611
N81 G3 X29.802 Y-12.635 R2.75
N82 G3 X30.105 Y-12.75 R0.458
N83 G1 X30.455
N84 G3 X30.659 Y-12.702 R0.458

N85 G3 X31.469 Y-11.528 R1.469
N86 G0 Z1.
N87 X32.844 Y-12.75
N88 G1 Z-0.25 F25
N89 Y-7.25 F150
N90 Y-9.847
N91 X35.288
N92 Y-7.25
N93 Y-12.75
N94 G0 Z1.
N95 X36.663
N96 G1 Z-0.25 F25
N97 Y-7.25 F150
N98 X39.108 Y-12.75
N99 Y-7.25
N100 G0 Z1.
N101 X41.033
N102 G1 Z-0.25 F25
N103 Y-12.75 F150
N104 G0 Z1.
N105 X44.192 Y-7.25
N106 G1 Z-0.25 F25
N107 G3 X43.888 Y-7.365 R0.458 F150
N108 G3 X42.958 Y-9.389 R2.75
N109 G1 Y-10.611
N110 G3 X43.888 Y-12.635 R2.75
N111 G3 X44.192 Y-12.75 R0.458
N112 G1 X44.474
N113 G3 X44.777 Y-12.635 R0.458
N114 G3 X45.708 Y-10.611 R2.75
N115 G1 Y-9.389
N116 G3 X44.777 Y-7.365 R2.75
N117 G3 X44.474 Y-7.25 R0.458
N118 G1 X44.192
N119 G0 Z1.
N120 X44.485 Y-11.681
N121 G1 Z-0.25 F25
N122 X45.402 Y-13.056 F150
N123 G0 Z1.
N124 X47.083 Y-7.25
N125 G1 Z-0.25 F25
N126 Y-11.528 F150
N127 G3 X49.527 Y-11.528 R1.222
N128 G1 Y-7.25

N129 G0 Z1.
N130 X53.041
N131 G1 Z-0.25 F25
N132 X50.902 F150
N133 Y-9.847
N134 X52.124
N135 X50.902
N136 Y-12.75
N137 X53.041
N138 G0 Z1.
N139 X56.922 Y-8.014
N140 G1 Z-0.25 F25
N141 G3 X54.478 Y-8.014 R1.36 F150
N142 G3 X54.936 Y-9.389 R1.208
N143 G1 X56.311 Y-10.153
N144 G2 X56.922 Y-11.986 R1.742
N145 G2 X54.478 Y-11.986 R1.36
N146 G0 Z1.
N147 M9
N148 G0 G53 Z0 M5
N149 M30
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